





QUALIFICATION PACK – OCCUPATIONAL STANDARD FOR LEATHER SECTOR

What are Occupational Standards(OS)?

- Solution OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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Introduction

Qualification Pack - Quality Control Inspector (Goods and Garments)

SECTOR: LEATHER

SUB SECTOR: Goods and Garments

OCCUPATION: Quality Assurance (Goods and Garments)

REFERENCE ID: LSS/Q5701

ALIGNED TO: NCO-2004/NIL

Quality Control Inspection ensures that the products manufactured by the organization meets all the standard and quality specifications as per customer and organization requirements.

Brief Job Description: Quality Control inspector inspects, monitors and ensures that all the products manufactured comply with the customer and organizational standards.

Personal Attributes: A Quality Control inspector needs to be able to manage a team and effectively utilize them for maintaining quality standards and targets. He needs to be observant, alert and have an attention for detail. Good team management and effective communication skills are helpful.



Qualification Pack For Quality Control Inspector (Goods & Garments)





Qualifications Pack Code	LSS/Q5701		
Job Role	Quality Control Inspector (Goods and Garments))		
Credits(NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Sub-sector	Goods and Garments	Last reviewed on	31/03/15
Occupation	Quality Assurance	Next review date	31/03/17
	(Goods and Garments)		
NSQC Clearance on		18/06/2015	

Job Role	Quality Control Inspector (Goods and Garments)	
1000	Quality Control inspector inspects, monitors and ensures that	
Role Description	all the products manufactured comply with the customer and	
	organizational standards.	
NSQF level	5	
Minimum Educational Qualifications*	Class X	
Maximum Educational Qualifications*	N/A	
Training	Prior training in goods /garments manufacturing preferred	
(Suggested but not mandatory)		
Minimum Job Entry Age	18 years	
Experience	Prior experience as an operator for a minimum of 3-4 years or	
Experience	as a supervisor for 1-2 years in goods /garments manufacturing	
Applicable National Occupational Standards (NOS)	Compulsory 1. LSS/N5701Carry out quality checks in goods and garments manufacturing 2. LSS/N8601Maintain health, safety and security at workplace 3. LSS/N8701Comply with industry, regulatory and organizational requirements Optional:	
	N.A.	
Performance Criteria	As described in the relevant OS units	



Qualification Pack For Quality Control Inspector (Goods & Garments)





Keywords /Terms	Description	
Sector	Sector is a conglomeration of different business operations having similar	
	businesses and interests. It may also be defined as a distinct subset of the	
	economy whose components share similar characteristics and interests.	
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics	
	and interests of its components.	
Vertical	Vertical may exist within a sub-sector representing different domain areas	
	or the client industries served by the industry.	
Occupation	Occupation is a set of job roles, which perform similar/related set of	
	functions in an industry.	
Function	Function is an activity necessary for achieving the key purpose of the sector,	
	occupation, or area of work, which can be carried out by a person or a	
	group of persons. Functions are identified through functional analysis and	
	form the basis of OS.	
Sub-functions	Sub-functions are sub-activities essential to fulfil achieving the objectives of	
	the function.	
Job role	Job role defines a unique set of functions that together form a unique	
	employment opportunity in an organization.	
Occupational Standards	OS specify the standards of performance an individual must achieve when	
(OS)	carrying out a function in the workplace, together with the knowledge and	
	understanding; he/she needs to meet that standard consistently.	
	Occupational Standards are applicable both in the Indian and global	
	contexts.	
Performance Criteria	Performance Criteria are statements that together specify the standard of	
	performance required when carrying out a task.	
National Occupational	NOS are Occupational Standards which apply uniquely in the Indian context.	
Standards (NOS)		
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a	
	qualifications pack.	
Qualifications Pack(QP)	Qualifications Pack comprises the set of OS, together with the educational,	
	training and other criteria required to perform a job role. A Qualifications	
	Pack is assigned a unique qualification pack code.	
Unit Code	Unit Code is a unique identifier for an Occupational Standard, which is	
	denoted by an 'N'.	
Unit Title	Unit Title gives a clear overall statement about what the incumbent should	
	be able to do.	
Description	Description gives a short summary of the unit content. This would be	
	helpful to anyone searching on a database to find the required one.	
Scope	Scope is the set of statements specifying the range of variables that an	
	individual may have to deal with in carrying out the function which have a	
	critical impact on the quality of required performance.	
Knowledge and	Knowledge and Understanding are statements which together specify the	
Understanding	technical, generic, professional and organizational specific knowledge that	
	an individual needs in order to perform up to the required standard.	



Qualification Pack For Quality Control Inspector (Goods & Garments)





Acronyms

Keywords /Terms	Description
OS	Occupational Standard(s)
NOS	National Occupational Standard(s)
QP	Qualifications Pack
NSQF	National Skill Qualifications Framework
TBD	To Be Determined



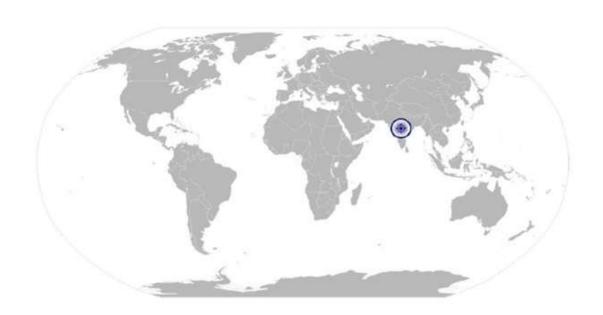






LSS/N5701 Carry out quality checks in goods and garments manufacturing

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for goods and garments quality control inspection by using appropriate machineries, tools, equipment and processes.



NOS





National Occupational Standards

LSS/N5701 Carry out quality checks in goods and garments manufacturing

Unit Code	LCC (NICZO4		
Unit Code	LSS/N5701		
Unit Title (Task)	Carry out quality checks in goods and garments manufacturing		
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills		
	& Abilities required for goods and garments quality control inspection by using		
	appropriate machineries, tools, equipment and processes.		
Scope	This unit/task covers the following:		
	Quality Inspection		
	Documentation and reporting		
Performance Criteria(Po			
Element	Performance Criteria		
Quality inspection	To be competent, the user/individual on the job must be able to:		
	PC1. Ensure that the sample piece produced conforms to the buyer		
	specification		
	PC2. After finalization of sample piece, confirm leather type, shade and		
	quality of leather is as per buyer specification		
	PC3. Ensure that the line supervisors, table checkers and final checkers		
	assess, check and maintain the quality of each component		
	PC4. Ensure proper production process is being followed in the factory.		
	PC5. Supervise the work of the line supervisors, table checkers and the final		
	checkers, as per organization standards		
	PC6. Conduct random checks in the production department to maintain		
	quality as per organization standards		
	PC7. Assess quality of garments which cannot be certified by the final		
	checker and give a final decision		
	PC8. Ensure storage and packing procedures are being as per organization		
	standards		
	PC9. Analyze the daily reports submitted by the subordinates and take		
	decision accordingly		
Documentation and	PC10. Receive daily reports of quality checks from the subordinates		
Reporting	PC11. Analyze the daily reports submitted by the subordinates and take		
	decision accordingly		
	PC12. Submit final quality report to the quality manager		
	PC13. Document and discuss quality issues with quality manager wherever		
	applicable		
Knowledge and Unders			
A. Organizational	The user/individual on the job needs to know and understand:		
Context	KA1. Details of the various job roles and responsibilities		
(Knowledge of the			
company /	KA3. The organization's rules, codes and guidelines (including timekeeping)		
organization and	KA4. Organizational policies and procedures		
its processes)	KAS. The companies quality standards		
	KA6. Documentation required as part of the process		
	KA7. Customer specific requirements mandated as a part of the work		









LSS/N5701 Carry out quality checks in goods and garments manufacturing

	process		
B. Technical	The user/individual on the job needs to know and understand:		
Knowledge	KB1. Details of the various job roles and responsibilities		
	KB2. Procedures for handling different quality tools and equipment		
	KB3. Procedures with regard to material usage, storage and packing		
	KB4. Quality standards and the reporting procedures		
	KB5. Process to identify materials which do not conform to specifications		
	KB6. Types of possible defects		
	KB7. The production process		
	KB8. The limits of acceptable tolerance for each operation		
Skills (S)			
A. Core Skills /	Writing Skills		
Generic Skills			
	SA1. Write in English/ local language as applicable		
	SA2. Write and document relevant technical forms, job cards, activity logs,		
	quality reports, daily production sheets as per he prescribed format of		
	the company Pooding Skills		
	Reading Skills The week individual on the job poods to know and understand how to		
	The user/ individual on the job needs to know and understand how to:		
	SA3. Read and speak in English/ local language as applicable SA4. Read and understand manuals, health and safety instructions, memos,		
	reports, job cards, etc SA5. Read and comprehend customer's requirement and quality standards		
	Oral Communication (Listening and Speaking Skills)		
	The user/ individual on the job needs to know and understand how to:		
	SA6. Listen actively		
	SA7. Communicate effectively with the operators and supervisors		
	SA8. Provide appropriate feedback to the operators and supervisors		
B. Professional S	Decision Making		
D. Troicssionar.	The user/ individual on the job needs to know and understand how to:		
	SB1. Evaluate the situation and apply appropriate method of inspection		
	SB2. Analyse, review and decide on approval/ rejection based on quality		
	standards of the organization		
	Plan and Organize		
	The user/ individual on the job needs to know and understand how to:		
	SB3. Plan quality checks on regular basis		
	SB4. Plan for receipt of confirmation of raw materials from the concerned		
	department		
	SB5. Discuss and set quality standards for the production team		
	Customer Centricity		
	The user/ individual on the job needs to know and understand how to:		
	SB6. Ensure the quality standards of the organization are met to meet the		
	customer requirements		
	Problem Solving		









LSS/N5701 Carry out quality checks in goods and garments manufacturing

The user/individual on the job needs to know and understand how to:

- SB7. Identify faults, the causes and rectification for deviations from the quality standards
- SB8. Discuss and suggest methods for rectification
- SB9. Identify possible ways to improve quality and efficiency

Analytical Thinking

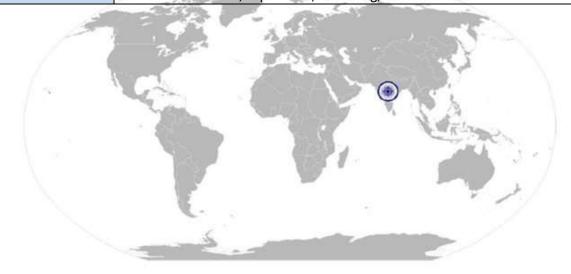
The user/individual on the job needs to know and understand how to:

- SB10. Assess the quality of the goods/garments
- SB11. Assess the defects and suggest appropriate action
- SB12. Suggest alternative methods for improving the quality of the product

Critical Thinking

The user/individual on the job needs to know and understand how to:

- SB13. Evaluate the criticality of the quality defect to the product and take appropriate action
- SB14. Analyse, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently









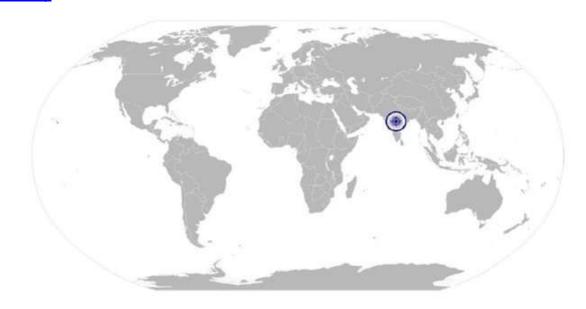


LSS/N5701 Carry out quality checks in goods and garments manufacturing

NOS Version Control

NOS Code		LSS/N5701	
Credits(NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Industry Sub-sector	Goods and Garments	Last reviewed on	31/03/15
Occupation	Quality Assurance (Goods and Garments)	Next review date	18/06/2015

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LSS/N8601 Maintain health, safety and security at workplace

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to comply with health, safety and security requirements at the workplace and covers procedures to prevent, control and minimize risk to self and others.



NOS





National Occupational Standards

LSS/N8601	Maintain health, safety and security at workplace		
Unit Code	LSS/N8601		
Unit Title (Task)	Maintain health, safety and security at workplace		
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills		
	& Abilities required to comply with health, safety and security requirements at		
	the workplace and covers procedures to prevent, control and minimize risk to		
	self and others.		
Scope	This unit/task covers the following:		
	Compliance with health, safety and security requirements at work		
Performance Criteria(Pe			
Element	Performance Criteria		
Compliance with	To be competent, the user/individual on the job must be able to:		
health, safety and			
security requirements	PC1. Comply with health and safety related instructions applicable to the		
at work	workplace		
	PC2. Use and maintain personal protective equipment as per protocol		
	PC3. Carry out own activities in line with approved guidelines and		
	procedures		
	PC4. Maintain a healthy lifestyle and guard against dependency on		
	intoxicants		
	PC5. Follow environment management system related procedures		
	PC6. Identify and correct (if possible) malfunctions in machinery and		
	equipment		
	PC7. Report any service malfunctions that cannot be rectified		
	PC8. Store materials and equipment in line with manufacturer's and		
	organizational requirements		
	PC9. Safely handle and move waste and debris		
	PC10. Minimize health and safety risks to self and others due to own actions		
	PC11. Seek clarifications, from supervisors or other authorized personnel in		
	case of perceived risks		
	PC12. Monitor the workplace and work processes for potential risks and		
	threats		
	PC13. Carry out periodic walk-through to keep work area free from hazards		
	and obstructions, if assigned		
	PC14. Report hazards and potential risks/ threats to supervisors or other		
	authorized personnel		
	PC15. Participate in mock drills/ evacuation procedures organized at the		
	workplace		
	PC16. Undertake first aid, fire-fighting and emergency response training, if		
	asked to do so PC17. Take action based on instructions in the event of fire, emergencies or		
	PC17. Take action based on instructions in the event of fire, emergencies or accidents		
	PC18. Follow organization procedures for shutdown and evacuation when		
	required		
Knowledge and Unders			



NOS





National Occupational Standards

	SS/N8601	Maintain health, safety and security at workplace
A.	Organizational	The user/individual on the job needs to know and understand:
	Context	KA1. Health and safety related practices applicable at the workplace
	(Knowledge of the	KA2. Potential hazards, risks and threats based on nature of operations
	company /	KA3. Organizational procedures for safe handling of equipment and machine
	organization and	operations
	its processes)	KA4. Potential risks due to own actions and methods to minimize these
		KA5. Environmental management system related procedures at the
		workplace
		KA6. Layout of the plant and details of emergency exits, escape routes,
		emergency equipment and assembly points
		KA7. Potential accidents and emergencies and response to these scenarios
		KA8. Reporting protocol and documentation required
		KA9. Details of personnel trained in first aid, fire-fighting and emergency
		response
		KA10. Actions to take in the event of a mock drills/ evacuation procedures or
		actual accident, emergency or fire
В.	Technical	The user/individual on the job needs to know and understand:
	Knowledge	KB1. Occupational health and safety risks
		KB2. Personal protective equipment and method of use
		KB3. Identification, handling and storage of hazardous substances
		KB4. Proper disposal system for waste and by-products
		KB5. Signage related to health and safety and their meaning
		KB6. Importance of sound health, hygiene and good habits
		KB7. Ill-effects of alcohol, tobacco and drugs
	ills (S)	
۸.	Core Skills /	Writing Skills
	Core Skills /	Writing Skills The user/individual on the job, needs to know and understand how to:
	Core Skills / Generic Skills	The user/ individual on the job needs to know and understand how to:
		The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/
		The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents
		The user/individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents Reading Skills
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		The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations
		The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations
		The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety
		The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents
		The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite
		The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations
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В.	Generic Skills	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel
В.	Generic Skills	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/ accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor
В.	Generic Skills	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor Decision Making
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В.	Generic Skills	The user/ individual on the job needs to know and understand how to: SA1. Document and report any health and safety related incidents/accidents Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend manuals of operations SA3. Read all organizational and equipment related health and safety manuals and documents SA4. Read instructions, guidelines/procedures/rules related to the worksite and machine operations Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA5. Give clear instructions to co-workers, subordinates and other personnel SA6. Use correct technical terms while interacting with supervisor Decision Making The user/ individual on the job needs to know and understand how to: SB1. Make an appropriate timely decision in responding to









LSS/N8601 Maintain health, safety and security at workplace

Plan and Organize

The user/individual on the job needs to know and understand how to:

- SB3. Work with supervisors/ team mates to carry out work related tasks
- SB4. Plan work according to the required schedule
- SB5. Keep work area free from potential hazards

Customer Centricity

The user/individual on the job needs to know and understand how to:

SB6. Ensure and follow organizational procedures pertaining to health and safety are followed

Problem Solving

The user/individual on the job needs to know and understand how to:

- SB7. Take appropriate actions during emergencies, accidents or fire at the workplace
- SB8. Resolve issues pertaining to malfunctions in machineries and report if required

Analytical Thinking

The user/individual on the job needs to know and understand how to:

SB9. Identify emergency situations

SB10. Identify cause effect relationship for the emergencies

Critical Thinking

The user/individual on the job needs to know and understand how to:

SB11. Analyse, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently











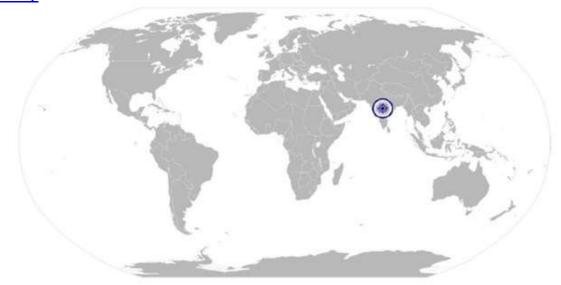
LSS/N8601

Maintain health, safety and security at workplace

NOS Version Control

NOS Code	LSS/N8601		
Credits(NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Industry Sub-sector	Goods and Garments	Last reviewed on	31/03/15
Occupation	Quality Assurance (Goods and Garments)	Next review date	18/06/2015

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LSS/N8701 Comply with industry, regulatory and organizational requirements

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for complying with industry, regulatory and organizational requirements at the workplace.



NOS





National Occupational Standards

LSS/N8701 Comply with industry, regulatory and organizational requirements

	with industry, regulatory and organizational requirements		
Unit Code	LSS/N8701		
Unit Title (Task)	Comply with industry, regulatory and organizational requirements		
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills		
	& Abilities required for complying with industry, regulatory and organizational		
	requirements at the workplace.		
Scope	This unit/task covers the following:		
	Compliance with industry, regulatory and organizational requirements		
Performance Criteria(PC			
Element	Performance Criteria		
Compliance with	To be competent, the user/individual on the job must be able to:		
industry, regulatory	PC1. Carry out work functions in accordance with legislation and Carry out		
and organizational	work functions in accordance with legislation and regulations,		
requirements	organizational guidelines and procedures		
	PC2. Seek and obtain clarifications on policies and procedures, from the		
	supervisor or other authorized personnel		
	PC3. Apply and follow these policies and procedures within the work		
	practices		
	PC4. Provide support to the supervisor and team members in enforcing		
	these considerations		
	PC5. Identify and report any possible deviation to these requirements		
Knowledge and Unders			
A. Organizational	The user/individual on the job needs to know and understand:		
Context	KA1. The importance of having an ethical and value-based approach to		
(Knowledge of the	governance		
company /	KA2. Benefits to the company and oneself due to practice of these		
organization and	procedures		
its processes)	KA3. Specific to the industry/sector, know and understand:		
	Legal, regulatory and ethical requirements		
	Procedures to follow if someone does not meet the requirements **A **Containing the procedure of the p		
	KA4. Customer specific requirements mandated as a part of the work		
B. Technical	process The year (in dividual on the ich, products know and yed aretand)		
	The user/individual on the job needs to know and understand:		
Knowledge	KB1. Country / customer specific regulations for the sector and their		
	importance KB2. Reporting procedure in case of deviations		
	KB3. Limits of personal responsibility		
Skills (S)	RBS. Littlits of personal responsibility		
A. Core Skills /	Writing Skills		
Generic Skills	The user/ individual on the job needs to know and understand how to:		
GCHCHC JKIII3	SA1. Write and document appropriate technical forms, job cards, inspection		
	sheets as required format of the company		
	Reading Skills		
	The user/ individual on the job needs to know and understand how to:		
	SA2. Read and comprehend the organizational documents pertaining to rules		
	and procedures		
	and procedures		









LSS/N8701 Comply	with industry, regulatory and organizational requirements		
	SA3. Read and comprehend basic English to read and interpret indicators in		
	the machine and operating manuals, job cards, visual cards, etc		
	SA4. Read in the local language as applicable		
	SA5. Read and understand manuals, health and safety instructions, memos,		
	reports, job cards etc		
	Oral Communication (Listening and Speaking Skills)		
	The user/ individual on the job needs to know and understand how to:		
	SA6. Positively influence the team members into following procedures		
B. Professional Skills	Decision Making		
	The user/ individual on the job needs to know and understand how to:		
	SB1. Take appropriate decisions related to responsibilities		
	Plan and Organize		
	The user/ individual on the job needs to know and understand how to:		
	SB2. Plan and manage work routine based on company procedure		
	Customer Centricity		
	The user/individual on the job needs to know and understand how to:		
	SB3. Ensure and follow organizational procedures and policies		
	Problem Solving		
	The user/ individual on the job needs to know and understand how to:		
	SB4. Evaluate and seek and obtain clarification from the superiors		
	Analytical Thinking		
	The user/ individual on the job needs to know and understand how to:		
	SB5. Apply balanced judgement to different situations		
	Critical Thinking		
	The user/ individual on the job needs to know and understand how to:		
	SB6. Analyse, evaluate and apply the information gathered from observation,		
	experience, reasoning, or communication to act efficiently		





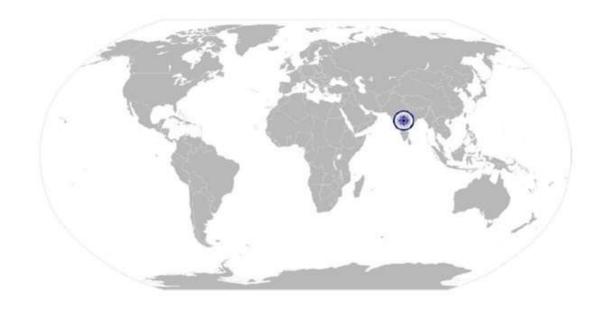




LSS/N8701 Comply with industry, regulatory and organizational requirements **NOS Version Control**

NOS Code	LSS/N8701			
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Occupation	Quality Assurance (Goods and Garments)	Next review date	18/06/2015	

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CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role Quality Control Inspector (Goods and Garments)

Qualification Pack LSS/Q5701

Sector Skill Council Leather

Guidelines for Assessment

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC
- 3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
- 4. Individual assessment agencies will create unique evaulations for skill practical for every student at each examination/training center based on this criteria
- 5. To pass the Qualification Pack, every trainee should score a minimum of 50% aggregate
- 6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

		Marks Allocation			
NOS	PC	Total Mark	Out Of	Theory	Skills Practical
1.LSS/N5701 Carry out quality checks in goods and garments manufacturing	PC1. Ensure that the sample piece produced conforms to the buyer specification		4	1	3
	PC2. After finalization of sample piece, confirm leather type, shade and quality of leather is as per buyer specification		4	1	3
	PC3. Ensure that the line supervisors, table checkers and final checkers assess, check and maintain the quality of each component		2	1	1
	PC4. Ensure proper production process is being followed in the factory.		3	0	3
	PC5. Supervise the work of the line supervisors, table checkers and the final checkers, as per organization standards	31	1	0	1
	PC6. Conduct random checks in the production department to maintain quality as per organization standards		3	0	3
	PC7. Assess quality of garments which cannot be certified by the final checker and give a final decision		2	1	1
	PC8. Ensure storage and packing procedures are being as per organization standards		2	1	1
	PC9. Analyze the daily reports submitted by the subordinates and take decision		3	0	3



Qualifications Pack ForSkiving Operator





	accordingly				
	PC10. Receive daily reports of quality checks	-			
	from the subordinates		2	1	1
	PC11. Analyze the daily reports submitted by				
	the subordinates and take decision		2	1	1
	accordingly		_	_	_
	PC12. Submit final quality report to the				
	quality manager		1	0	1
	PC13. Document and discuss quality issues				
	with quality manager wherever applicable		2	1	1
		Total	31	8	23
2.LSS/N8601 Maintain	PC1. Comply with health and safety related				
health, safety and	instructions applicable to the workplace		2	1	1
security at workplace	matractions applicable to the workplace		_	1	_
Security at Workplace	PC2. Use and maintain personal protective				
	equipment as per protocol		2	1	1
	PC3. Carry out own activities in line with				
	approved guidelines and procedures		1	0	1
	PC4. Maintain a healthy lifestyle and guard			4	4
	against dependency on intoxicants		2	1	1
	PC5. Follow environment management		1	0	1
	system related procedures		1	0	1
	PC6. Identify and correct (if possible)		2	1	1
	malfunctions in machinery and equipment			1	1
	PC7. Report any service malfunctions that		2	1	1
	cannot be rectified			1	1
	PC8. Store materials and equipment in line				
	with manufacturer's and organizational		4	1	3
	requirements				
	PC9. Safely handle and move waste and		4	1	3
	debris	36			
	PC10. Minimize health and safety risks to self		2	1	1
	and others due to own actions				
	PC11. Seek clarifications, from supervisors or			1	4
	other authorized personnel in case of perceived risks		2	1	1
	PC12. Monitor the workplace and work				
	processes for potential risks and threats		1	0	1
	PC13. Carry out periodic walk-through to				
	keep work area free from hazards and		2	1	1
	obstructions, if assigned		_	_	_
	PC14. Report hazards and potential risks/				
	threats to supervisors or other authorized		2	1	1
	personnel		-	_	_
	PC15. Participate in mock drills/ evacuation		_	4	1
	procedures organized at the workplace		2	1	1
	PC16. Undertake first aid, fire-fighting and				
	emergency response training, if asked to do		1	0	1
	SO				
	PC17. Take action based on instructions in the		2	1	1
	event of fire, emergencies or accidents			_	-



Qualifications Pack ForSkiving Operator





	PC18. Follow organization procedures for shutdown and evacuation when required		2	1	1
		Total	36	14	22
3.LSS/N8701 Comply with industry, regulatory and organizational requirements	PC1. Carry out work functions in accordance with legislation and Carry out work functions in accordance with legislation and regulations, organizational guidelines and procedures	8	1	0	1
	PC2. Seek and obtain clarifications on policies and procedures, from the supervisor or other authorized personnel		2	1	1
	PC3. Apply and follow these policies and procedures within the work practices		1	0	1
	PC4. Provide support to the supervisor and team members in enforcing these considerations		2	1	1
	PC5. Identify and report any possible deviation to these requirements		2	1	1
		Total	8	3	5